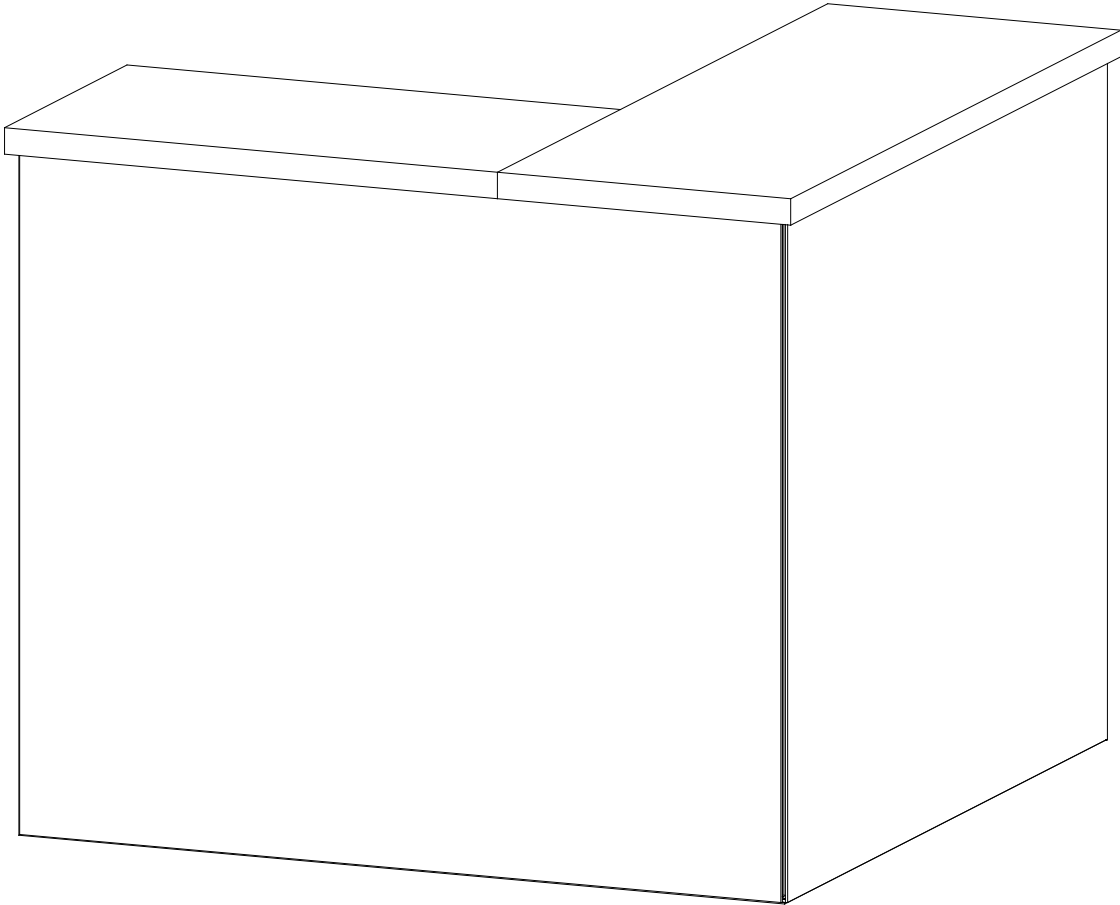


*BACK VIEW*



*FRONT VIEW*

# ***SETUP INSTRUCTIONS***

## General Setup Instructions

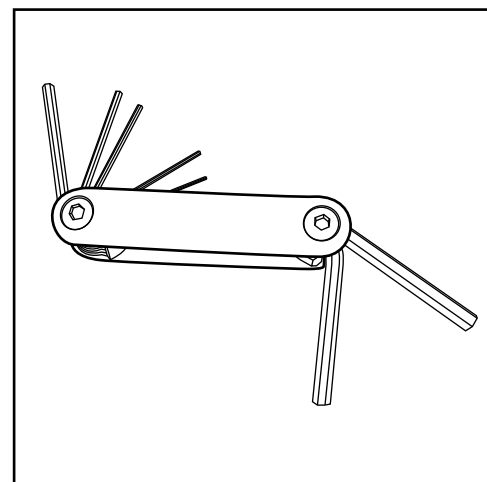
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

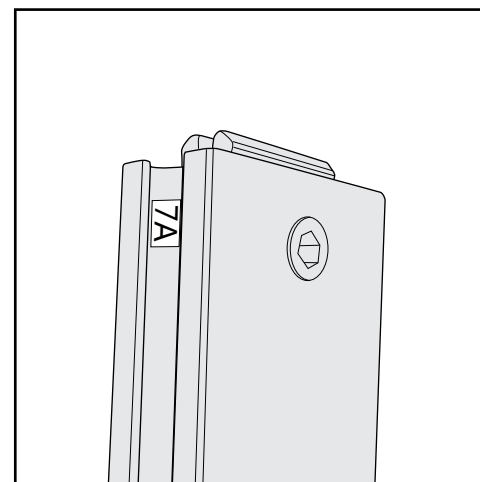
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

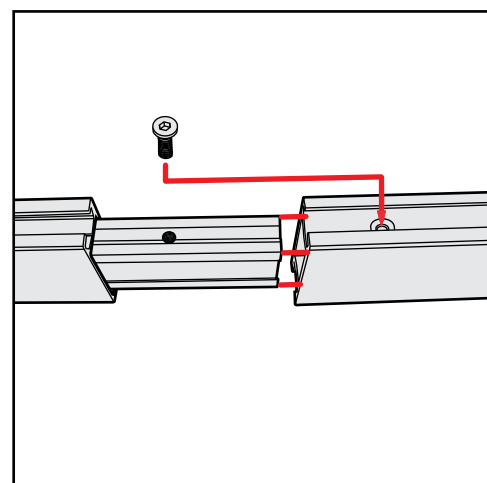
- For loss prevention, tighten all set screws and locks during disassembly.



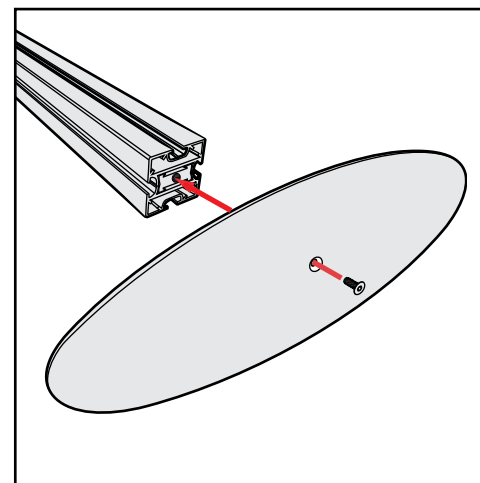
Hex Tool - Essential for Assembly



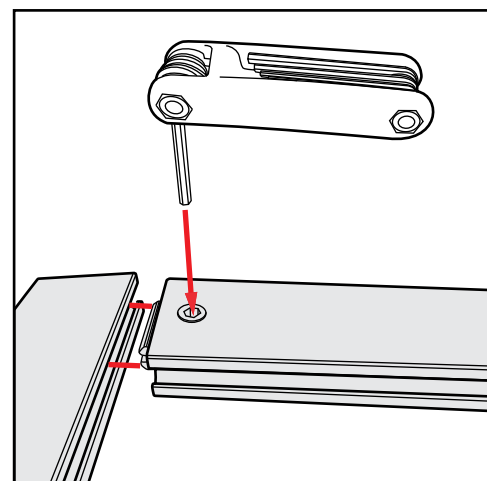
Part Identification - Numbering



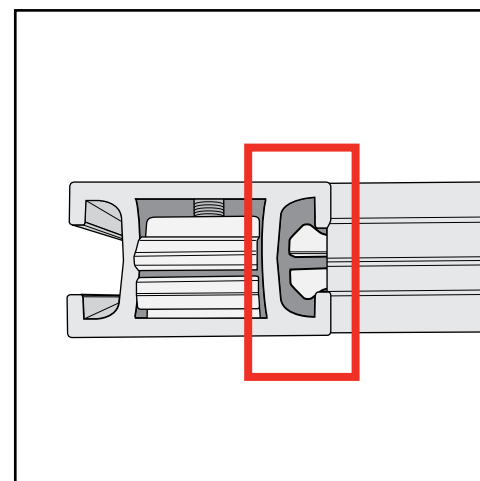
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED



ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

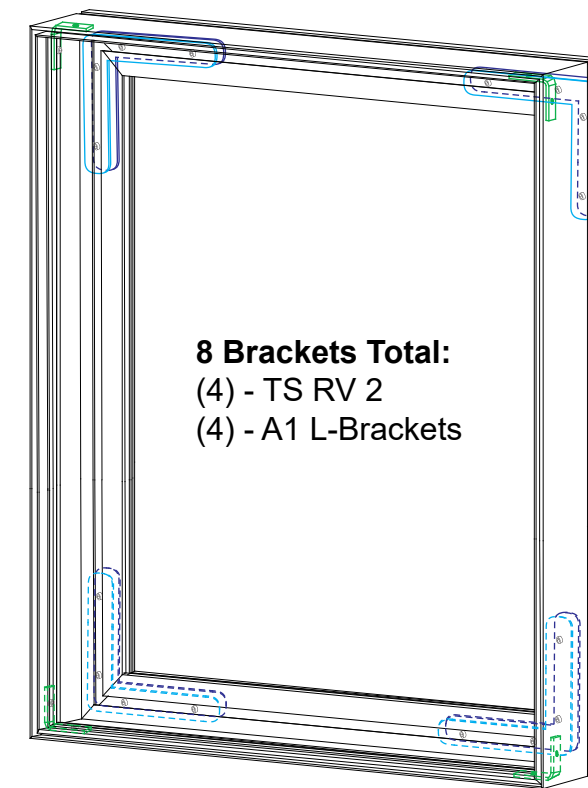
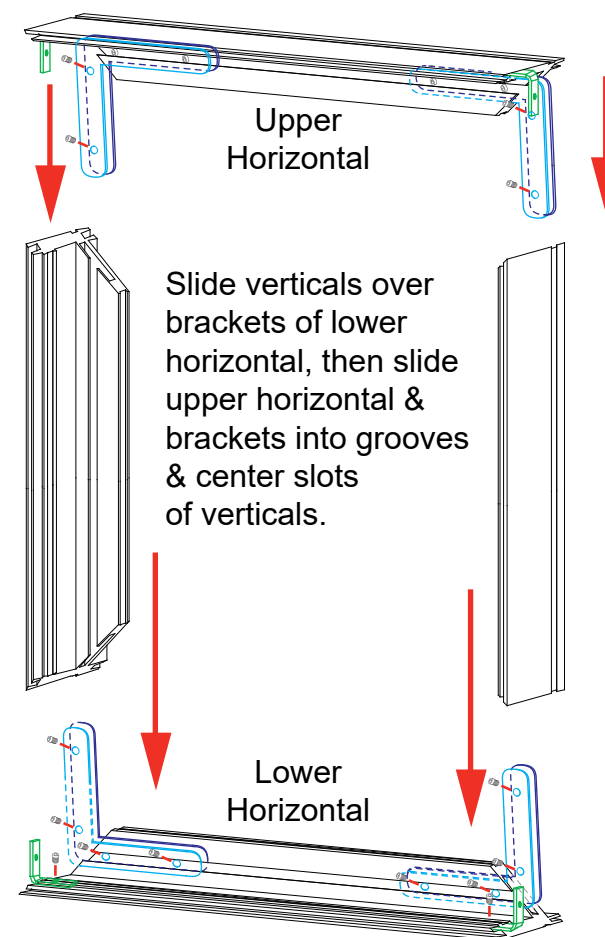
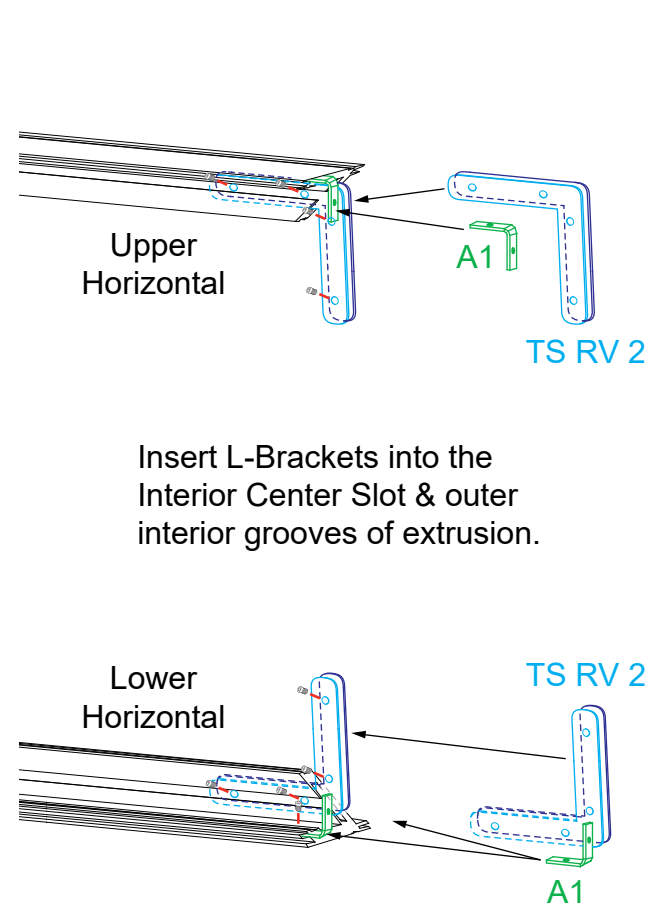
## Corner Bracket Assembly

- 1) Slide TWO-PIECE TS RV 2 L-bracket into Interior Center Slot of extrusion so that two set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one A1 L-Bracket into outer interior grooves of upper and lower horizontals. Tighten set screws to secure.
- 3) Slide vertical extrusion over exposed ends of brackets in lower horizontal. Tighten set screws to secure.
- 4) Slide exposed ends of installed brackets of upper horizontal into open ends of verticals. Tighten set screws to secure.

## Disassembly

- 1) Loosen set screws on brackets and slide extrusions off of brackets.

### Corner Connection



**8 Brackets Total:**  
(4) - TS RV 2  
(4) - A1 L-Brackets

Completed Assembly

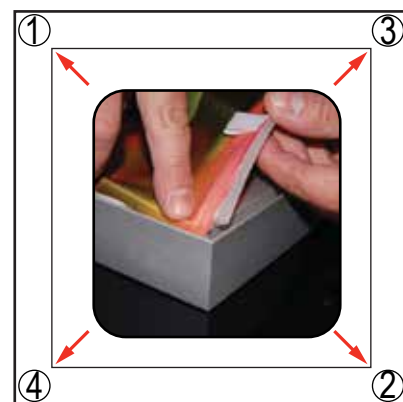
## SEG Graphic Installation

in 3 Steps

The Perfect Fit

Always insert graphic into each alternate corner, then into the sides of the frame. Otherwise the graphic will not fit into the frame correctly.

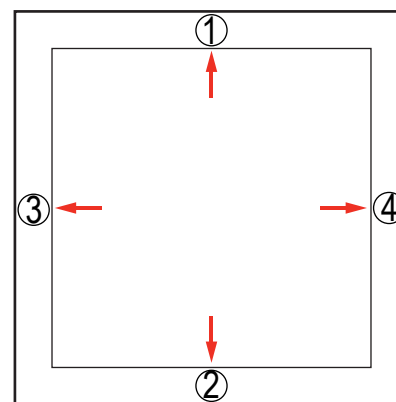
### STEP 1: Attach Corners



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

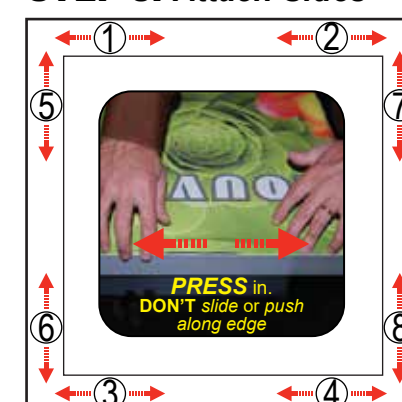
### STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

### STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.



To remove graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

Install video:

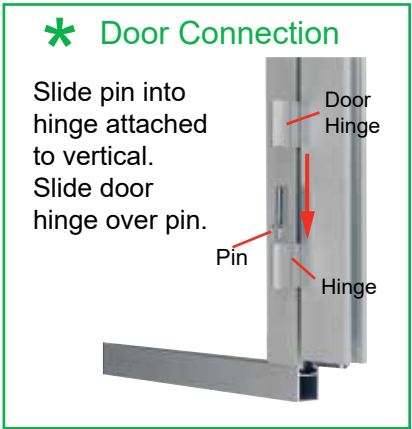




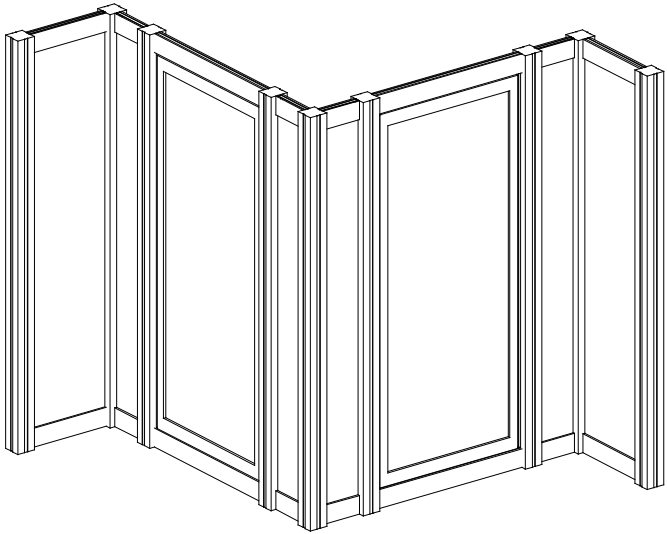
CRATE PACKING

Item	Qty.	Description
1	1	39.5" S44 Vertical Extrusion
2	1	39.5" S44 Vertical Extrusion
3	1	39.5" S44 Vertical Extrusion
4	1	39.5" S44 Vertical Extrusion
5	1	39.5" S44 Vertical Extrusion
7,7A	1,1	8.341" Z45 Horizontal Extrusion
8,8A	1,1	4" Z45 Horizontal Extrusion
9,9A	1,1	16.067" Z45 Horizontal Extrusion
10,10A	1,1	4" Z45 Horizontal Extrusion
12	1	39.5" S44 Vertical Extrusion
13	1	39.5" S44 Vertical Extrusion
14	1	39.5" S44 Vertical Extrusion
15	1	39.5" S44 Vertical Extrusion
16,16A	1,1	4" Z45 Horizontal Extrusion
17,17A	1,1	16.067" Z45 Horizontal Extrusion
18,18A	1,1	4" Z45 Horizontal Extrusion
19,19A	1,1	8.341" Z45 Horizontal Extrusion

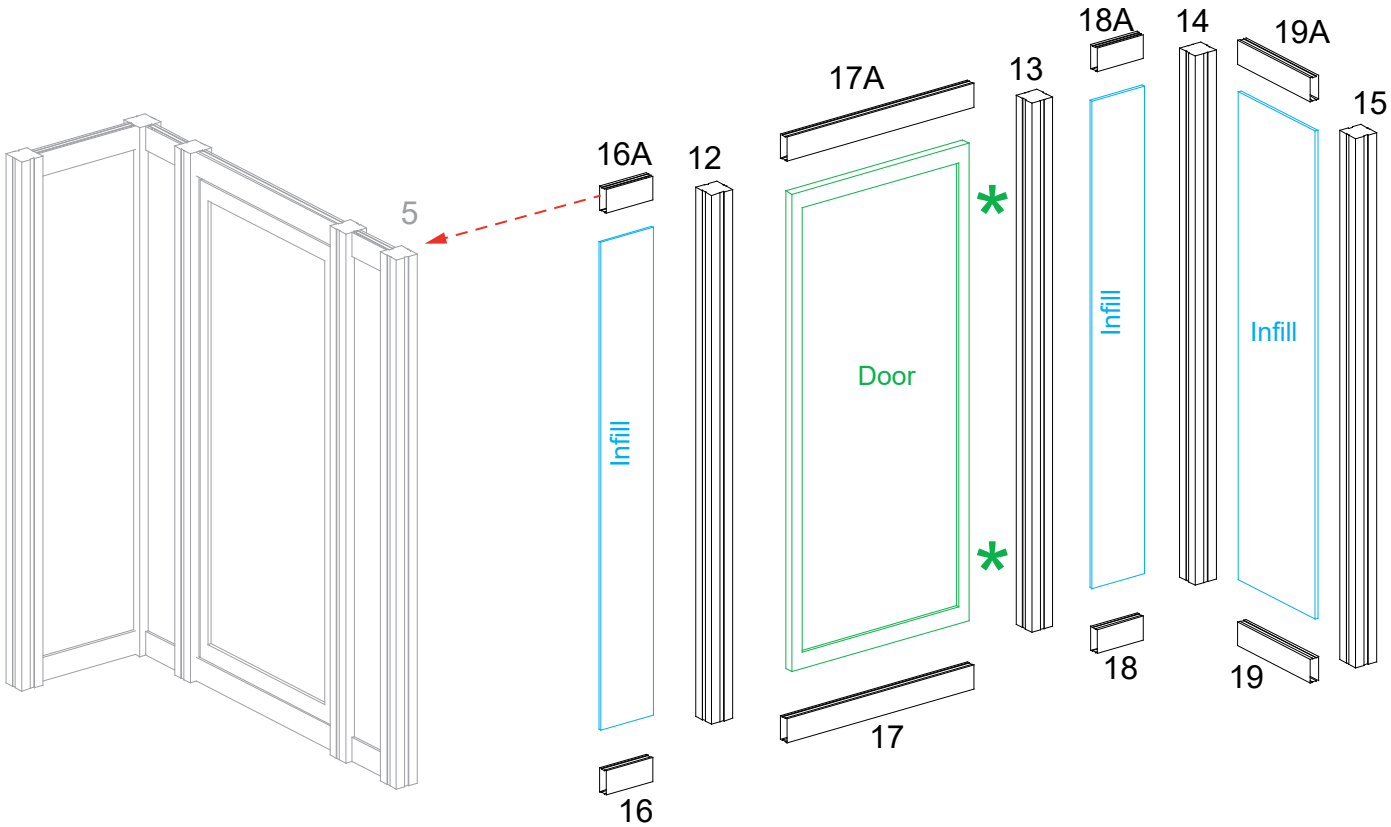
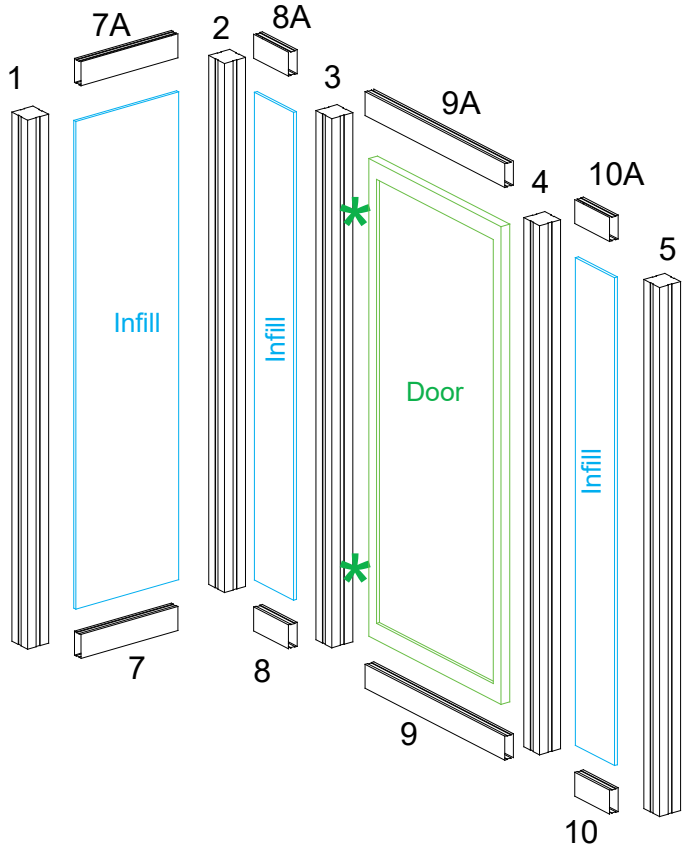
- Steps:
- 1) Assemble lower horizontals [7,8,9,10] between verticals [1,2,3,4,5].
  - 2) Slide **Infills** between verticals as shown.
  - 3) Attach upper horizontals [7A,8A,9A,10A], securing **infills**.
  - 4) Connect lower horizontals [16,17,18,19] between verticals [5,12,13,14,15].
  - 5) Slide **Infills** between verticals.
  - 6) Secure **Infills** with upper horizontals [16A,17A,18A,19A].
  - 7) Connect doors to vertical [3] and [13]. See **Door Connection** detail.



COUNTER SHIPS  
FULLY ASSEMBLED.



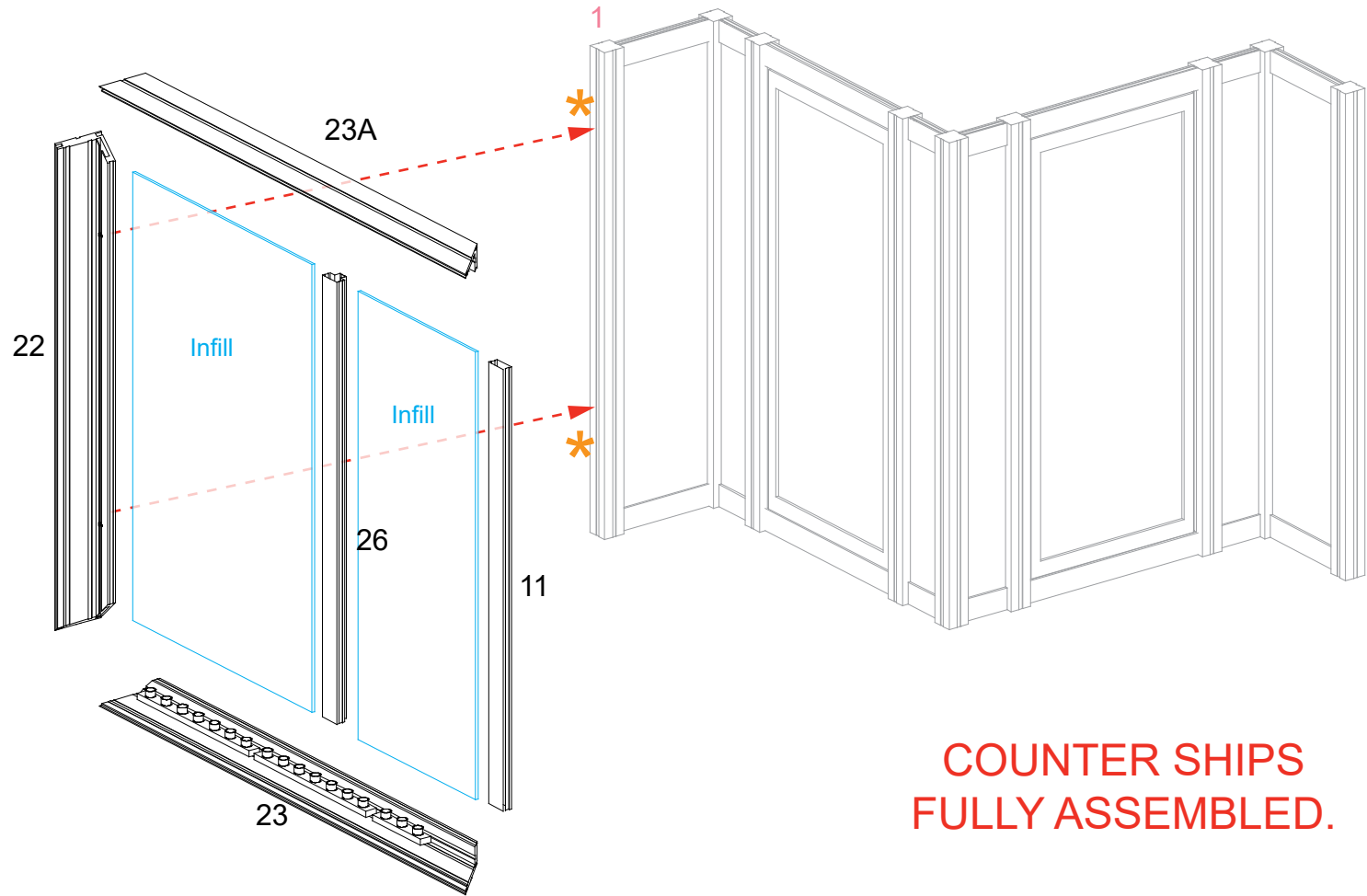
When assembled



Item	Qty.	Description
11,11A	1,1	35.853"h Z33 Vertical Extrusion
20	1	38.752" TSP2 Vertical Extrusion
21,21A	1,1	3.193" Z31 Horizontal Extrusion
22	1	39.5" CEI110 Vertical Extrusion
23,23A	1,1	45.75" CEI110 Horizontal Extrusion
24	1	39.5" CEI110 Vertical Extrusion
25,25A	1,1	45.75" CEI110 Horizontal Extrusion
26,26A	1,1	35.853"h GS300 Vertical Extrusion

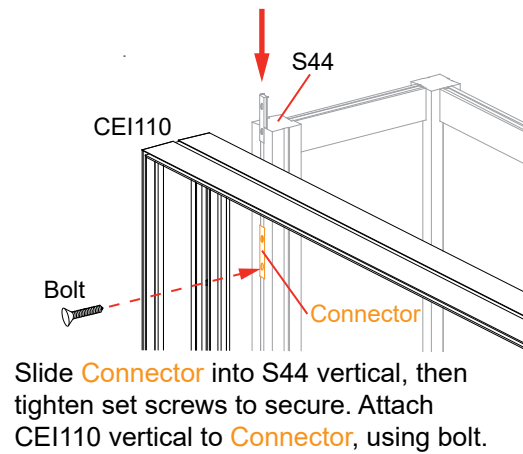
Steps:

- 1) Connect vertical [22] between horizontals [23,23A], & vertical [24] between horizontals [25,25A]. Refer to the CEI110 Frame Assembly general info page.
- 2) Attach assembled frames to verticals [1] & [15], as shown. See Frame to Assembly Attachment detail.
- 3) Slide 2-part Infills into back of both assembled frames & secure with verticals [11,26] & [11A,26A].
- 4) Attach horizontals [21,21A] & two brackets to vertical [20], then attach brackets to CEI110 corners [23/25] & [23A/25A], inserting Infill. See Z45 & Bracket Connection detail.

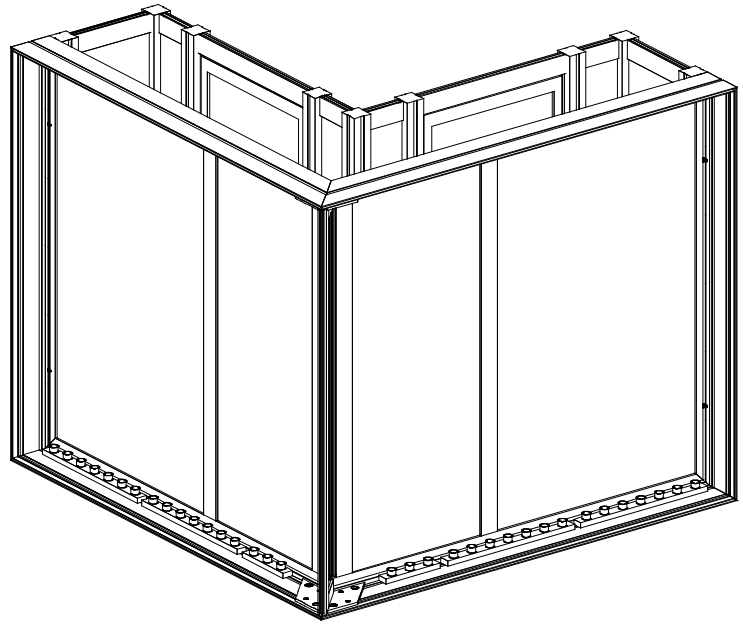
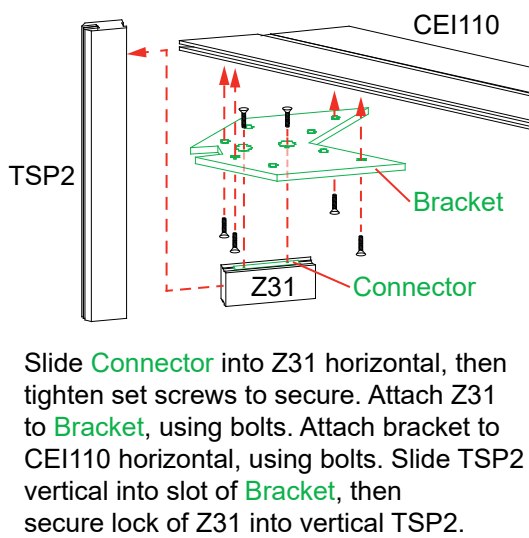


COUNTER SHIPS  
FULLY ASSEMBLED.

\* Frame to Assembly Attachment

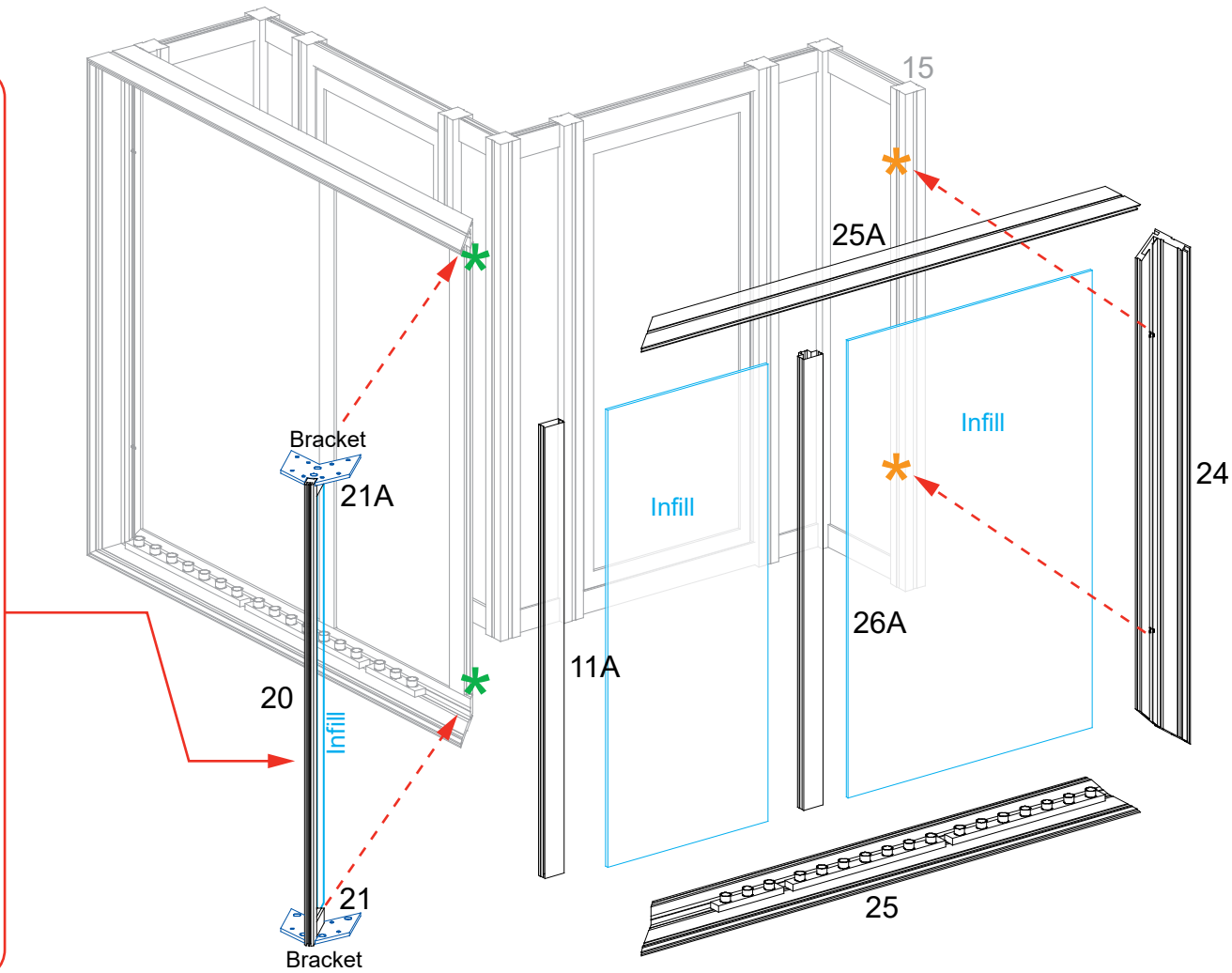
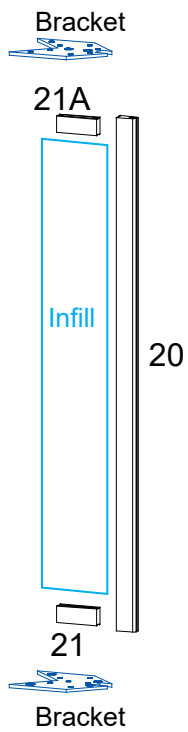


\* Z31 & Bracket Connection



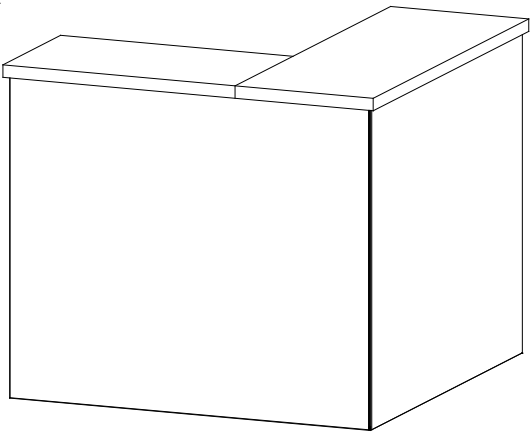
When assembled

Corner  
Assembly

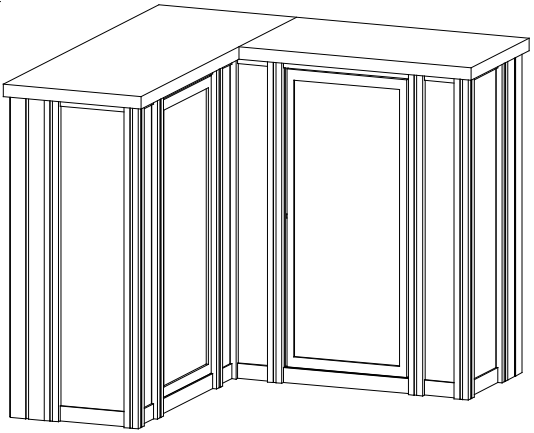




- Steps:
- 1) Connect lighting power cords and attach transformers. See [Light to Light Connection](#) and [Light to Transformer Connection](#) details.
  - 2) Place shelves onto pins. See [Shelf Pin](#) detail.
  - 3) Place counter top on top of assembled counter base. See [Counter Top Attachment](#) detail.
  - 4) Install SEG graphics to front of assembled frames. Refer to the [SEG Installation general information page](#).

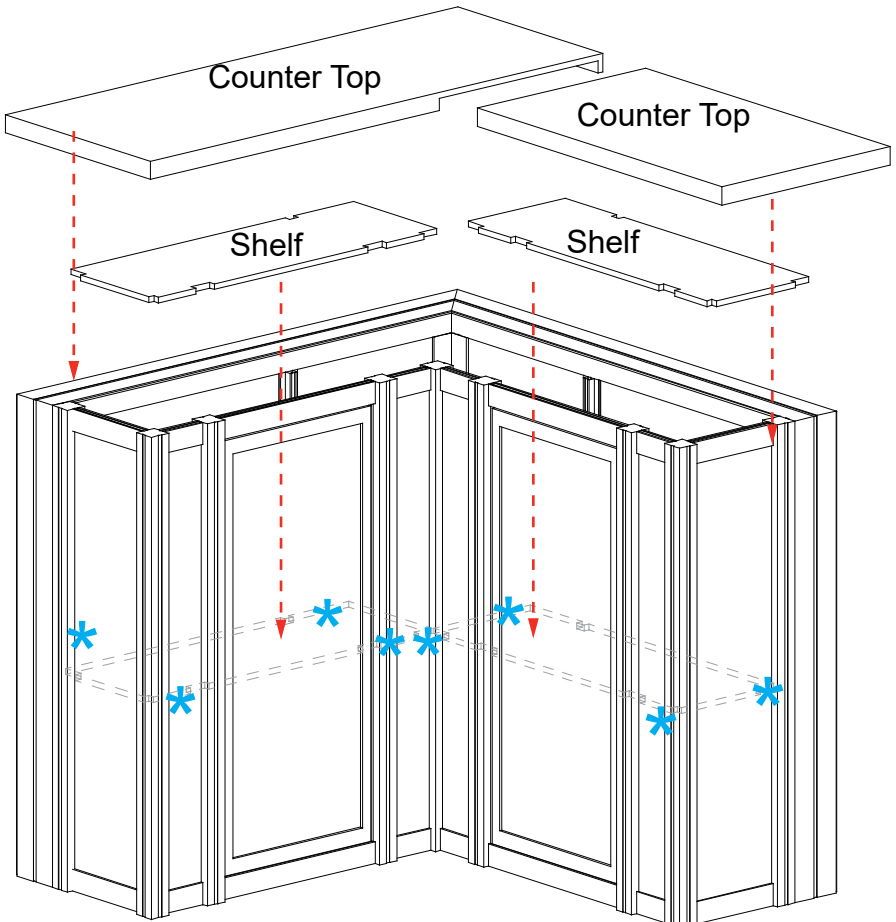


FRONT VIEW

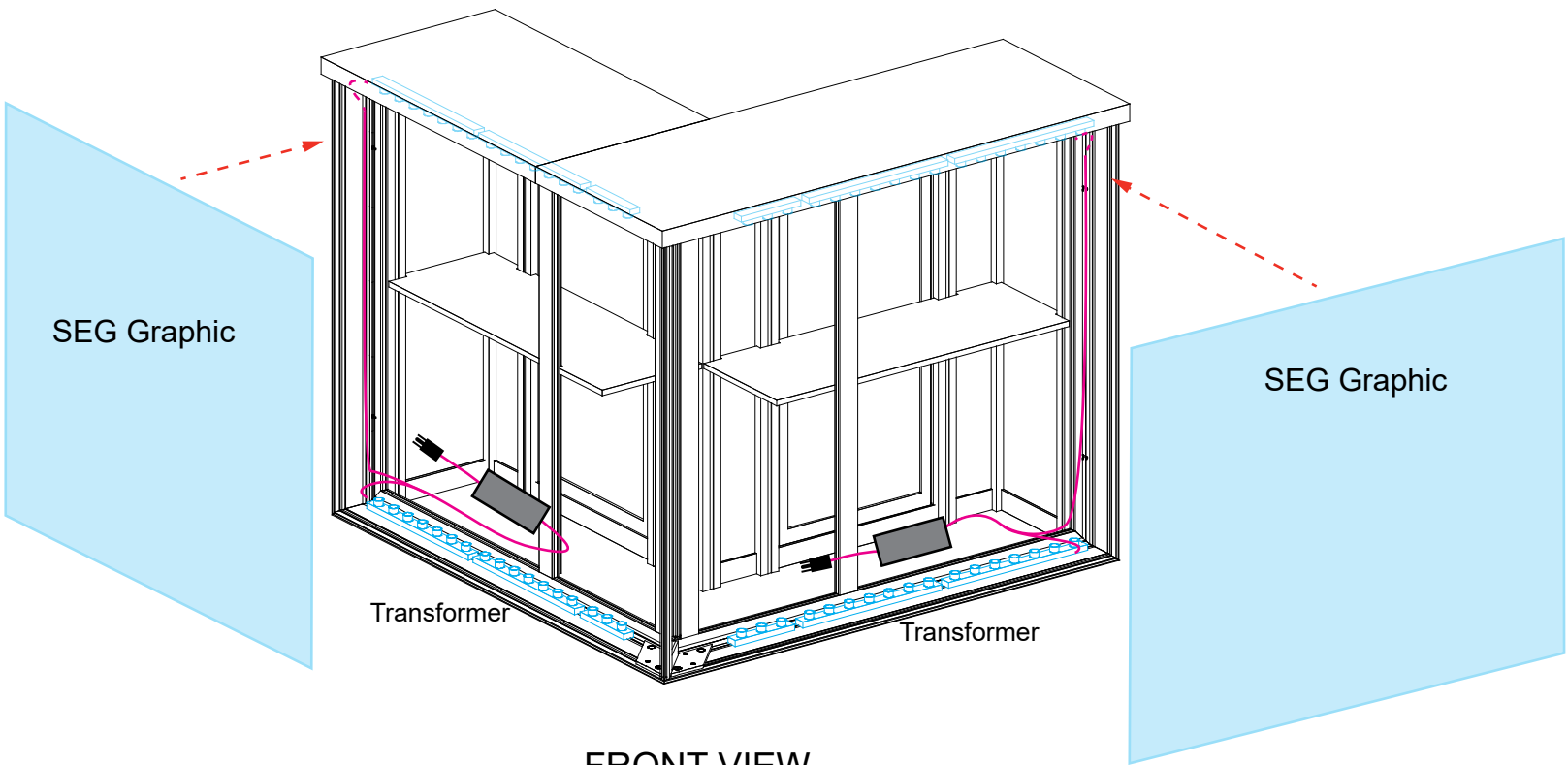


BACK VIEW

Completed Assembly



BACK VIEW



FRONT VIEW

